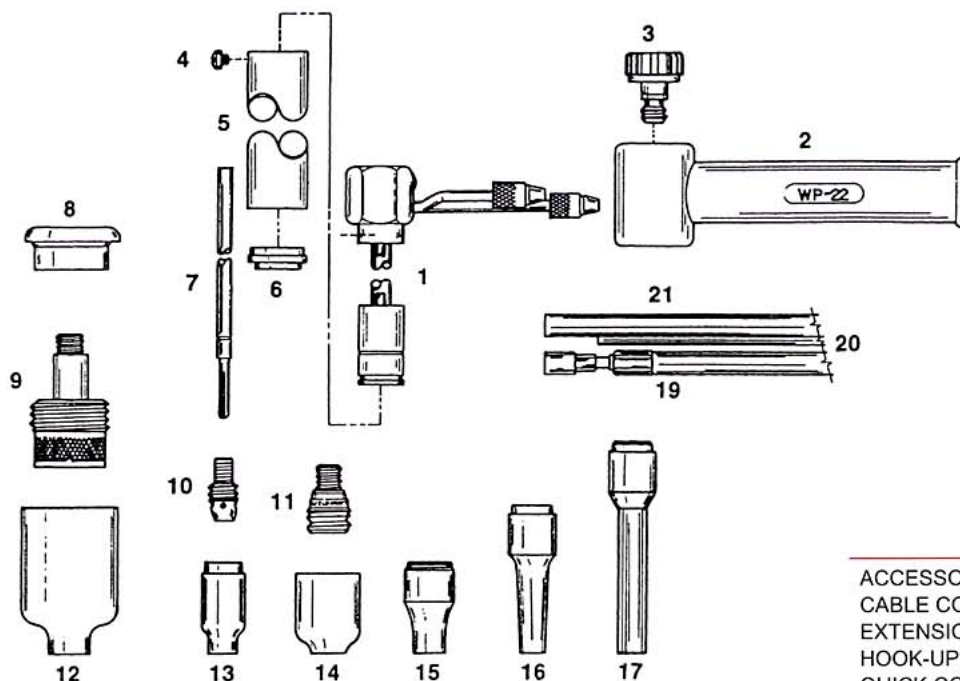




T. BENTSEN AS

TELEFON +47 55 15 40 00 TELEFAX +47 55 15 40 10

WP-22 350AMPS WATER COOLED REPLACEMENT PARTS



ACCESSORY KIT - AK-4, AK-4A(20P,25)
CABLE COVERS - WC-3-10, WC-3-22
EXTENSION KIT - EK-1-25
HOOK-UP KIT -HK-1, QHK-1(QCS)
QUICK CONNECT - ADD Q IN FRONT
OF TORCH PACKAGE OR CABLE#

ITEM NO.	STOCK NO.	DESCRIPTION	ITEM NO.	STOCK NO.	DESCRIPTION
1	WP-20A	7" long torch body	15	-	lava nozzle (See chart B)
2	WP-20B	3" long torch body	16	-	Long lava nozzle (See chart B)
3	22-6	Insulating boot	17	-	Extra long lava nozzle (See chart B)
4	18R-1	6-32X3/16" fillister head screw	18	45V11	Power cable adapter
5	22-8A	7" barrel	19	-	Power cable
6	22-8B	3" barrel			45V03HD-L3 3ft. (1.4m)
7	22-10	Cup gasket			45V03HD 121/2ft (3.8m)
8	54N63-22	Lg. diameter gas lens insulator			45V04HD 25ft (7.6m)
9	-	Lg. diameter gas lens (See chart A)	20	-	Gas hose
10	-	Collet body (See chart A)			45V09-L3 3ft. (1.4m)
11	-	Gas lens (See chart A)			45V9 121/2ft (3.8m)
12	-	Lg. diameter gas lens nozzle (See chart B)	21	-	45V10 25ft (7.6m)
13	-	Alumina nozzle (See chart B)			Water hose
14	-	Alumina gas lens nozzle(See chart B)			45V07HD-L3 3ft (1.4m)
					45V07HD 121/2ft (3.8m)
					45V08HD 25ft. (7.6m)
				ZCRK-20	Cable Repair Kits
				ZHCRKG-20	Power cable repair kit
				ZHCRKW-20	Gas hose repair kit
					Water hose repair kit

CHART A COLLETS COLLET BODIES GAS LENS

Electrode Diameter	020 (.5mm)	040 (1mm)	1/16 (1.6mm)	3/32 (2.4mm)	1/8 (3.2mm)
Collet	22N20A 22N20B	22N21A 22N21B	22N22A 22N22B	22N23A 22N23B	22N24A 22N24B
Collet Body	13N25	13N26	13N27	13N28	13N29
Gas Lens	45V41	45V42	45V43	45V44	45V45
Lg.Dia. Gas Lens Collet	22N20AL 22N20BL	22N21AL 22N21BL	22N22AL 22N22BL	22N23AL 22N23BL	22N24AL 22N24BL
Lg.Dis. Gass Lens	45V0204S		45V116S	45V64S	995795S

CHART B GAS NOZZLES HPN-HIGH PERFORMANCE NOZZLES AVAILABLE

SIZE	3	4	5	6	7	8	10	12	SHORT
Alumina	-	13N08	13N09	13N10	13N11	13N12	13N13	-	-
Alumina Gas Lens	-	53N58	53N59	53N60	53N61	53N61S	-	-	-
Lg.Dia. Gas Lens	-	-	-	57N75	-	57N74	57N88	57N87	57N89
Lava	-	13N14	13N15	13N16	13N17	13N18	13N19	-	-
Long Lava	796F70	796F71	796F72	796F73	-	-	-	-	-
Ex.Long Lava	796F74	796F75	796F76	796F77	-	-	-	-	-

..Not recommended for use with high frequency current
..Also available in Alumina. Example:A796F70

Water cooled torches require cooling water flow of 1 quart (.94 liter) to 1-1/2 quarts (1.4 liters) per minute at a maximum of 50 PSI pressure.